

2251

HSSE DIN 376/374

M-MF
DIN13

Form.
B
"Gun"



Tol.
6H

3XD

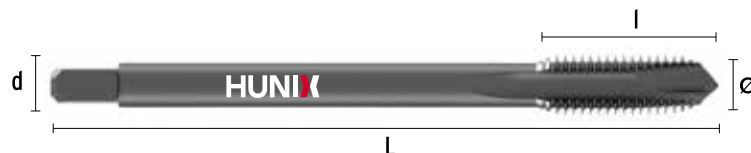
D

VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10	○ 5-8		○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	I mm	mm	d mm
M3,0	0,50	56	11	1,80	2,2
M4,0	0,70	63	12	2,10	2,8
M5,0	0,80	70	14	2,70	3,5
M6,0	1,00	80	18	3,40	4,5
M8,0	1,00	90	20	4,90	6,0
M8,0	1,25	90	20	4,90	6,0
M10,0	1,00	90	20	5,50	7,0
M10,0	1,25	100	20	5,50	7,0
M10,0	1,50	100	20	5,50	7,0
M12,0	1,00	100	20	7,00	9,0
M12,0	1,25	100	20	7,00	9,0
M12,0	1,50	100	20	7,00	9,0
M12,0	1,75	110	24	7,00	9,0
M14,0	1,00	100	20	9,00	11,0
M14,0	1,25	100	20	9,00	11,0
M14,0	1,50	100	20	9,00	11,0
M14,0	2,00	110	25	9,00	11,0

Ø	P	L mm	I mm	mm	d mm
M16,0	1,00	100	20	9,00	12,0
M16,0	1,50	100	20	9,00	12,0
M16,0	2,00	110	32	9,00	12,0
M18,0	1,00	110	24	11,00	14,0
M18,0	1,50	110	24	11,00	14,0
M18,0	2,50	125	32	11,00	14,0
M20,0	1,00	125	24	12,00	16,0
M20,0	1,50	125	24	12,00	16,0
M20,0	2,50	140	32	12,00	16,0
M22,0	1,00	125	24	14,50	18,0
M22,0	1,50	125	24	14,50	18,0
M22,0	2,50	140	32	14,50	18,0
M24,0	1,50	140	27	14,50	18,0
M24,0	2,00	140	27	14,50	18,0
M24,0	3,00	160	38	14,50	18,0
M27,0	3,00	160	38	16,00	20,0
M30,0	3,50	180	40	18,00	22,0